

Analysis of forming- Slab Method

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Analysis of forming – Slab Method

1. Quiz - Key:

1. Mention the advantages of the slab method of forming analysis.

A simple force balance gives the forming load without complex mathematical analysis involved. It can be applied for a majority of the forming processes.

2. Why friction factor m is preferred over coefficient of sliding friction μ in forming analysis?

m is independent of applied pressure p , whereas it appears that the coefficient of friction is dependent on p as per the relation: $\tau = \mu p$.

3. With friction factor, the forming load is found to be a linear function. How would you expect the forming load to vary if coefficient of friction is considered?
The forming load varies exponentially.